

# ASSEMBLY and INSTALLATION INSTRUCTIONS



## Duct Transition Kit Part No. 24115

View these instructions online at [www.lbwhite.com](http://www.lbwhite.com)

### Kit Contents:

Description	Quantity
Instructions	1
Chain	8 ft.
Duct Adapter w/ Tabs	1
Duct Clamps	4
Duct, 18 in. x 12 ft.	2
Duct Rings	2
S-Hook	1

### Tools required:

- Standard screwdriver, or
- 5/16 Nut driver

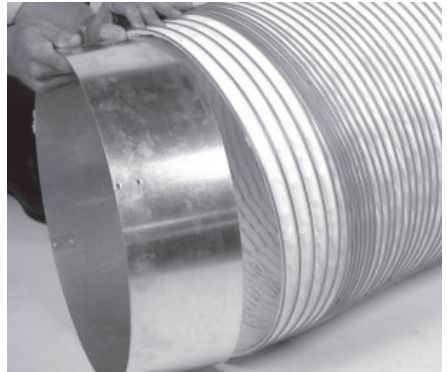
### Attention:

This transition kit is used with a 100 ft. duct, Part #23053. The 100 ft. duct is supplied as an optional accessory and is sold separately.

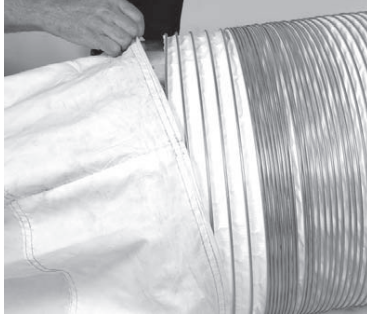
### Assembling the Ducts:

1. Insert one of the duct rings into one end of the flex duct. The duct ring should be inserted enough so the two edges are flush. See Fig. 1.

**FIG.1**



2. Pull the inlet end of the inflatable duct over the flex duct. See Fig. 2

**FIG.2**

3. Attach the two ducts to the ring using the duct clamp by saddle the clamp over a coil on the duct. See Fig. 3.

**FIG.3**

4. Insert the remaining duct ring half way into the opposite end of the flex duct. Attach the flex duct to the ring using a duct clamp. Tighten the clamp securely. See Fig. 4.

**FIG.4**

5. Fit one end of the remaining flex duct over the ring and secure it using a duct clamp. Tighten the clamp securely. See Fig. 5.
6. Attach the duct adapter with tabs to the end of the duct and secure it with the remaining duct clamp.
7. Insert the tabs of the duct adapter into the slots of the blower outlet. See Fig. 6.

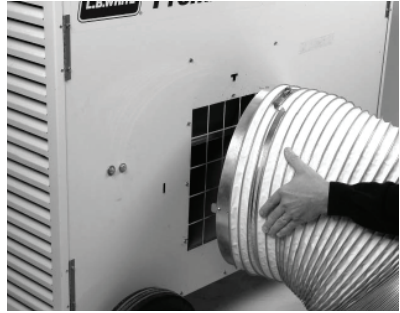
FIG. 5



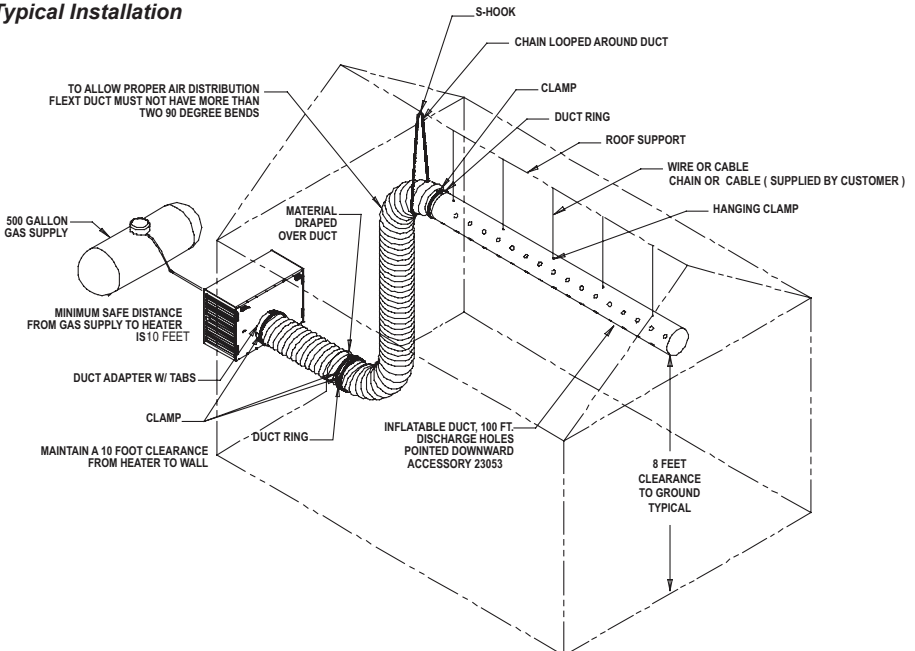
## Completion:

- Hang the flex duct from the tent support using the chain and the "S" hook from the kit.
- Position the chain on the flex duct to properly support the flex duct and prevent stress at the duct ring. See schematic below.
- Starts the heater, the duct should inflate completely.
- Check all connections to ensure it is securely tighten.
- Keep these instructions for future use.

FIG. 6



## Typical Installation



## Service

Contact your local L.B. White dealer for replacement parts and service. You may also call the L.B. White Company, LLC at U.S. & Canada: 1-800-345-7200, Overseas: 001-608-783-5691 assistance, or email us at [customerservice@lbwhite.com](mailto:customerservice@lbwhite.com).

Be sure that you have your heater model number and configuration number when calling.



**WORLD PROVIDER - INNOVATIVE  
HEATING SOLUTIONS**

411 Mason Street, Onalaska, WI 54650

800-345-7200 • 608-783-5691

608-783-6115 (fax)

**[www.lbwhite.com](http://www.lbwhite.com)**