# ASSEMBLY and INSTALLATION INSTRUCTIONS



## Gas Conversion Kit Forced Air Heaters

View these instructions online at www.lbwhite.com

### Kit Contents:

DESCRIPTION	QTY.
Instructions	1
Full Gas Train Assembly	1
Conversion Documentation Label	1
Pipe Thread Compound	1

Tools required:

Pipe Wrench Ratchet 7/16 Socket Phillip Screwdriver Long Nose Plier

### Requirements:

- You must read and understand these instructions before beginning the conversion.
- You must be properly trained and have sufficient experience to install the gas conversion kit and test the heaters for proper operation.
- Ensure the installation's gas type and pressure conform to the gas type and pressure requirements given in the table below.
- Ensure the gas supply piping is of appropriate size to support the heaters gas flow capacity.

	Maxiumum Inlet Pressure	Minimum Inlet Pressure
Propane Vapor Withdrawal	10 F in	11.0 in. w.c.
Natural Gas	13.5 in. w.c.	7.0 in. w.c.

### Discussion:

The following instructions are for a full gas train assembly conversion kit. If unsure, call the L.B. White Company.

### General Instructions:

- Close the main gas supply valve to the heater and disconnect the heater's electrical supply.
- Use pipe thread compound at all threaded connections.
- Ensure all threaded connections are tightened securely.

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#### REMOVAL OF THE OLD GAS TRAIN

- Disconnect the gas hose from the sediment trap and remove the sediment trap from the inlet of the gas control valve.
- Disconnect the gas control valve's wiring.
- Remove the black plastic bushing on the side of the case. See FIG.1.
- Remove the two screws securing the gas valve to the bracket as shown in FIG. 1. AW250 heater shown.

#### FIG. 1

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Remove the burner retaining bolt and washer from under the heater's base as shown in FIG.2. AW250 heater shown.



■ Lift and pivot the gas control assembly as needed to remove it from the heater, AW250 heater shown. See FIG.3.



#### INSTALLING NEW GAS TRAIN

Reverse the removal process for installing the replacement gas train.

#### COMPLETION

- Reconnect the sediment trap to the heater. Use the provided pipe thread compound.
- Connect the gas supply hose to the sediment trap.
- Ensure the variable rate valve, if applicable, is in the full throttle position.
- Fill out the conversion documentation label.
- For Guardian and Premier heater, place the label on the door near the dataplate. See FIG. 4 & FIG. 5.
- For ThermaGrow heater, place the label above the dataplate on the back panel.



- Open all fuel supply valves to the heater.
- Check for gas leaks using approved leak detectors at all gas connections.
- Reconnect the heater to its electrical supply and start the heater.
- Check for proper heater operation. Ensure the supply pressure to the heater is set according to specifications
  in the owner's manual or refer to the table on the cover page.

### Service

Contact your local L.B. White dealer for replacement parts and service. You may also call the L.B. White Company, LLC at 1-800-345-7200, for assistance, or email us at customerservice@lbwhite.com.

Be sure that you have your heater model number and configuration number when calling.



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